



SPECIFICATION : -

- a) End Flange and Sleeve : Rolled steel to BS EN10025 : 1993 S275 (BS 4360 Grade 43A) or equivalent
- b) Flange : Steel to BS EN10025 : 1993 S235 or equivalent
- c) Finishing : Fusion Bonded Epoxy Powder Coated Approx 200 microns thk
- d) Studs, nuts & washers : Carbon Steel to BS970 Part 1 Grade 070 M20 HDG to BS 729 then FBEP coated
- e) Sealing ring : NR To BS EN 681-1 : 1996 Type 'WA'
- f) Flange Drilling : AS 2129 Table D

| DN | OD | D | T | A | B | BOLTS | | | PCD K | STUDS | | QTY |
|------|------|------|----|-----|-----|-------|------|----------|----------|-------|---------------|-----|
| | | | | | | NO | SIZE | HOLE DIA | | NO | DIA x LGTH | |
| 1200 | 1220 | 1490 | 40 | 180 | 125 | 32 | M33 | 36 | 1410 | 16 | 5/8" x 6 3/4" | 2 |



PIPEMATE SDN BHD
 MALAYSIA
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CLIENT : JTM
 PROJECT :

TITLE : 'PM' FLANGE ADAPTOR

DRAWN BY : YC SEE

CHECKED BY : KH LEE

APPROVED BY : KH LEE

DRG NO : PM/FA/5959/09

REV : 0

DATE : 28/05/09

SCALE : NTS