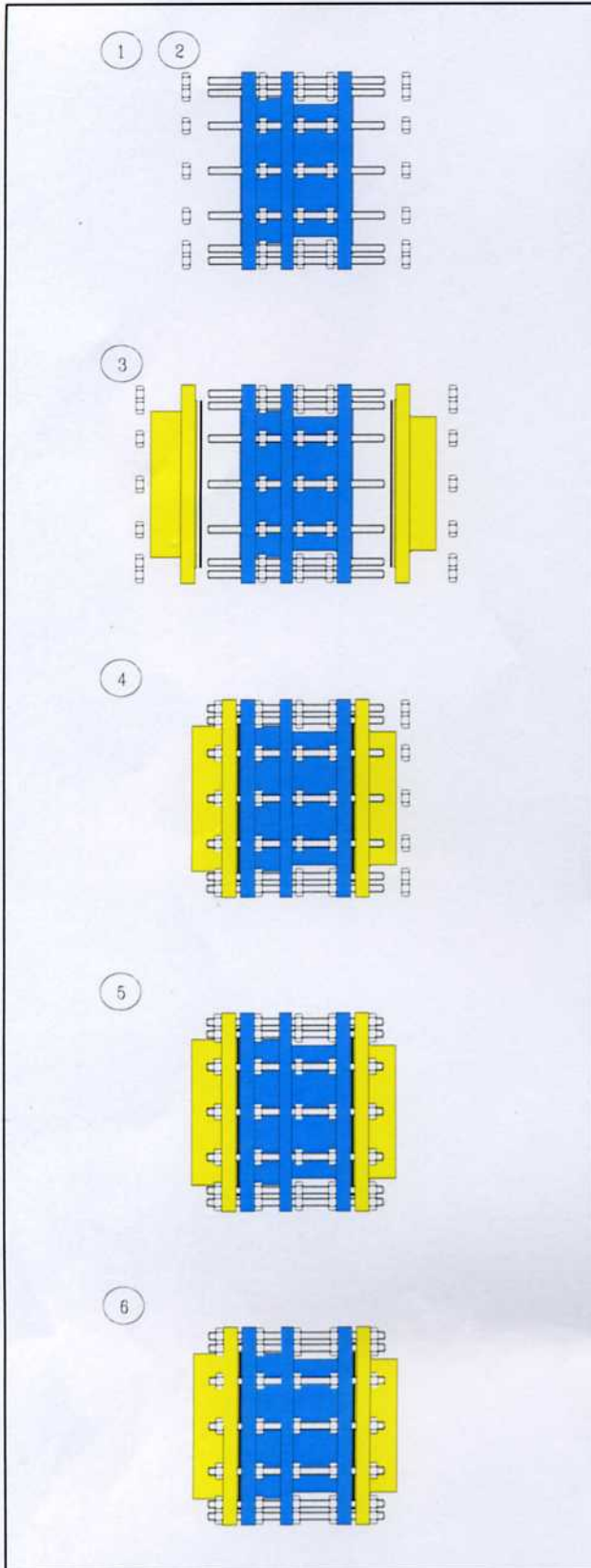


FITTING AND INSTALLATION INSTRUCTION PIPEMATE DISMANTLING JOINT



- 1 Remove nuts on both ends and loosen the other 3 nuts.
- 2 Adjust the setting gap, slide forward or backward the flanged spigot pipe within the flange adaptor to achieve the required setting gap. Ensure this gap is within the $\pm 25\text{mm}$ max. length.
- 3 Slide dismantling joint into location, ensuring the flanges is aligned with mating flanges.
- 4 Fit flange gaskets, line up bolt holes, and bolt the flange adaptor to the mating flange and torque all the nuts evenly, progressively using diametrically opposite sequence.
- 5 Bolt up apposing spigot onto the mating flange in the same sequence.
- 6 Tighten gland flange evenly, progressively in a diametrically opposite sequence until a torque of 95-120 Nm is reach.



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