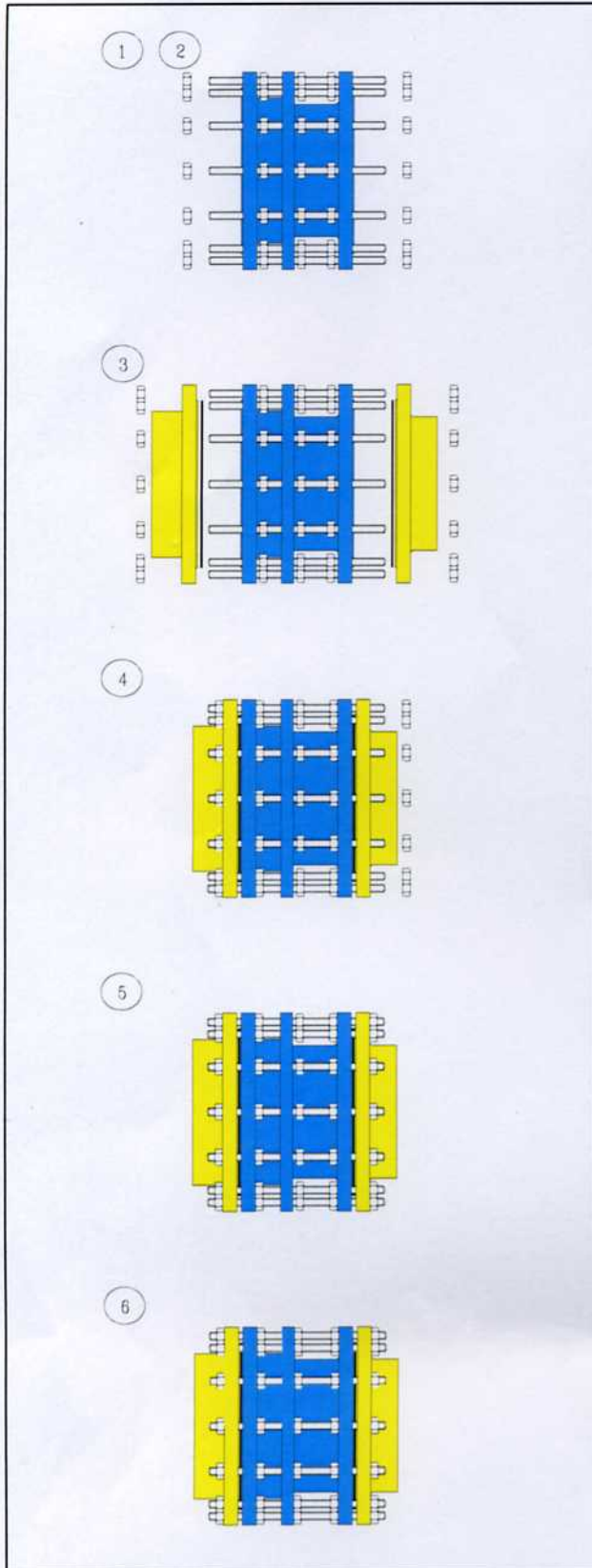


## FITTING AND INSTALLATION INSTRUCTION PIPEMATE DISMANTLING JOINT



- 1 Remove nuts on both ends and loosen the other 3 nuts.
- 2 Adjust the setting gap, slide forward or backward the flanged spigot pipe within the flange adaptor to achieve the required setting gap. Ensure this gap is within the  $\pm 25\text{mm}$  max. length.
- 3 Slide dismantling joint into location, ensuring the flanges is aligned with mating flanges.
- 4 Fit flange gaskets, line up bolt holes, and bolt the flange adaptor to the mating flange and torque all the nuts evenly, progressively using diametrically opposite sequence.
- 5 Bolt up apposing spigot onto the mating flange in the same sequence.
- 6 Tighten gland flange evenly, progressively in a diametrically opposite sequence until a torque of 95-120 Nm is reach.



### PIPEMATE SDN BHD (106977-A)

No.28, (Lot 17512), Jalan Dua, Kawasan Perindustrian Selayang,  
Taman Selayang Baru, 68100 Selangor Darul Ehsan, Malaysia.  
Tel: 603-61380977, 61388667 Fax: 603-61388772  
email : [pipemate@tm.net.my](mailto:pipemate@tm.net.my), [pipemate@streamyx.com](mailto:pipemate@streamyx.com)